

ACRA ATL-27EVS SECOND OPERATION TOOLMAKER'S LATHE

FEATURES:



- High Performance Machining Capability Of Shaft, Chucking Or Collet Held Workpiece
- 9" Swing Over head
- 36" Length Of Bed
- The Spindle Is Mounted In High Precision Preloaded Angular Contact Ball Bearings Eliminating Radial And End Play
- Fast Lever Collet Chucking With A Single Movement
- Variable Spindle Speeds 0~4000 RPM
- X, Y Axis Compound Slide
- Screw Feed Tailstock
- Solid Hardened And Ground Alloy Tool Steel Bed Ways
- Powerful 5 HP Frequency Controlled Motor
- Hi/Low Speed Quick Change Lever For Convenience

STANDARD ACCESSORIES:

- 5C Lever Collet Closer
- Double Tool Cross Slide
- Coolant System
- Six Station Bed Turret
- Automatic Spindle Brake

OPTIONAL ACCESSORIES:

- Releasing Tap Holder
- Adjustable Revolving Stop
- 5C Collet Set
- Vertical Cut-Off Slide Without Blade
- Straight And Taper Turning Slide
- 6" 3 Jaw Adjust TRU Chuck W / Back Plate
- 6" 4 Jaw Scroll Chuck With Back Plate
- Compound And Cross Slide
- Tailstock
- Chip And Coolant Shield

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| SPECIFICATIONS | | ATL-27 EVS |
|--------------------------------|-------------------------|-----------------------|
| Spindle Capacity | With Chuck | 6" |
| | With Expanding Collets | 3" |
| | With Round 5C Collets | 1 1/16" |
| | With Hexagon 5C Collets | 7/8" |
| | With Square 5C Collets | 3/4" |
| | With Step Chucks | 1 1/16"~6" |
| Spindle Nose Diameter | | 2 3/16" |
| Spindle Nose | | 5C (10°) / 4° x Taper |
| Spindle RPM | | VARIABLE 0~4000 RPM |
| Inverter Spindle Motor | | 5 HP |
| Hole Through Spindle | | 1 1/4" |
| Bar Stock Diameter (5C Collet) | | 1 1/16" |
| Swing Over Bed | | 9" |
| Cross Slide Travel | | 3 3/4" |
| Coolant Pump | | 1/8 HP, 220V, 3PH |
| Net Weight | | 990 LBS |
| Shipping Weight | | 1,364 LBS |
| Dimension (LxWxH) | | 69" x 28" x 63" |

NOTE! The manufacturer reserves the right to modify the design, specifications, & mechanisms to improve the performances of the machines without notice. All specifications above are for your reference only.